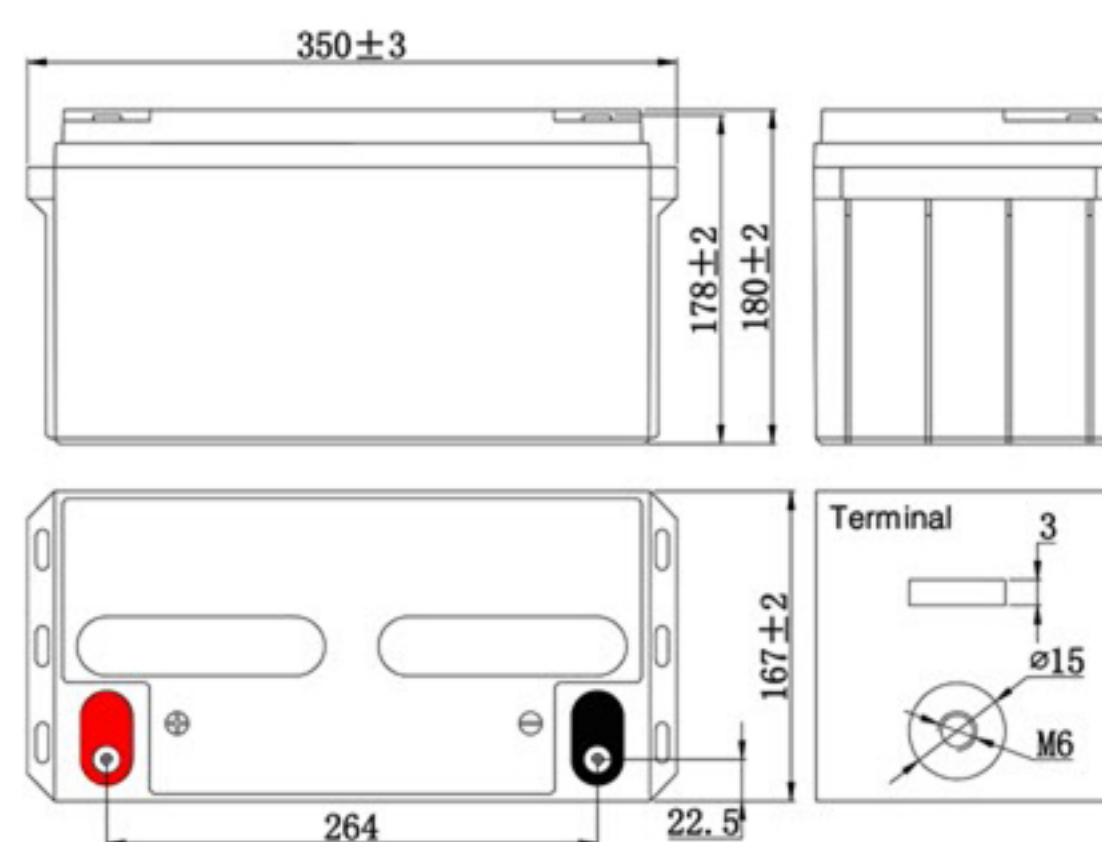


**Specification**

Nominal Voltage (V)	12V (6 cells in series)	
Rated Capacity	65.0Ah	(C <sub>10</sub> , 1.80V/cell)
Dimensions(mm)	Length	350 ± 3 mm
	Width	167 ± 2 mm
	Height	180 ± 2 mm
	Total Height	180 ± 2 mm
Nominal Capacity @25°C (Ah)	20 Hour rate (3.484A to 10.8 volts)	69.6Ah
	10 Hour rate (6.565A to 10.8 volts)	65.6Ah
	5 Hour rate (11.24A to 10.8 volts)	56.2Ah
	1 Hour rate (41.15A to 10.5 volts)	41.1Ah
Approx. Weight	20 kg	
Terminal	T12	
Max.Discharge Current	520A @25°C (5s)	
Internal Resistance	6.5mΩ @25°C (Full Charged Battery)	
Floating Design Life	10 years @25°C	
Ambient Temperature	Charge:	-15°C~50°C
	Discharge:	-20°C~60°C
	Storage:	-20°C~50°C
Container Material	A.B.S , UL94-HB , UL94-V0 , Optional	
Self Discharge	VRLA batteries can be stored for more than 6 months at 25°C. Self-Discharge ratio less than 3% per month at 25°C. Please charge batteries before using.	


**Certification**

**Constant Current Discharge Characteristics (A), (25°C)**

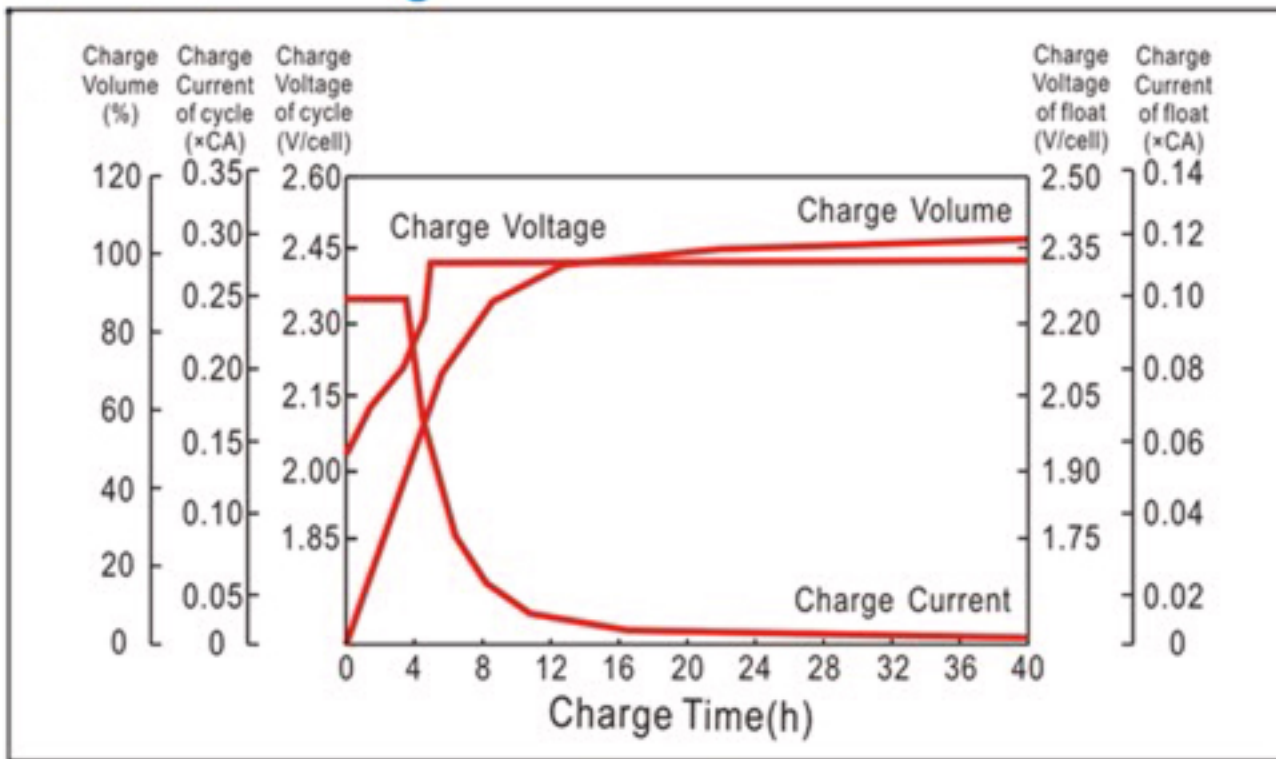
F.V/TIME	5min	10min	15min	30min	60min	2H	3H	5H	8H	10H	20H
1.60V/cell	217.8	139.8	113.8	73.13	42.25	25.25	17.47	11.72	8.073	6.825	3.744
1.70V/cell	191.8	126.8	108.9	71.18	41.67	24.93	17.26	11.58	7.943	6.695	3.614
1.75V/cell	172.3	117.0	103.0	69.23	41.15	24.60	17.06	11.41	7.865	6.630	3.549
1.80V/cell	149.5	106.0	96.53	66.56	40.30	24.26	16.74	11.24	7.748	6.565	3.484

**Constant Wattage Discharge Characteristics (Watt), (25°C)**

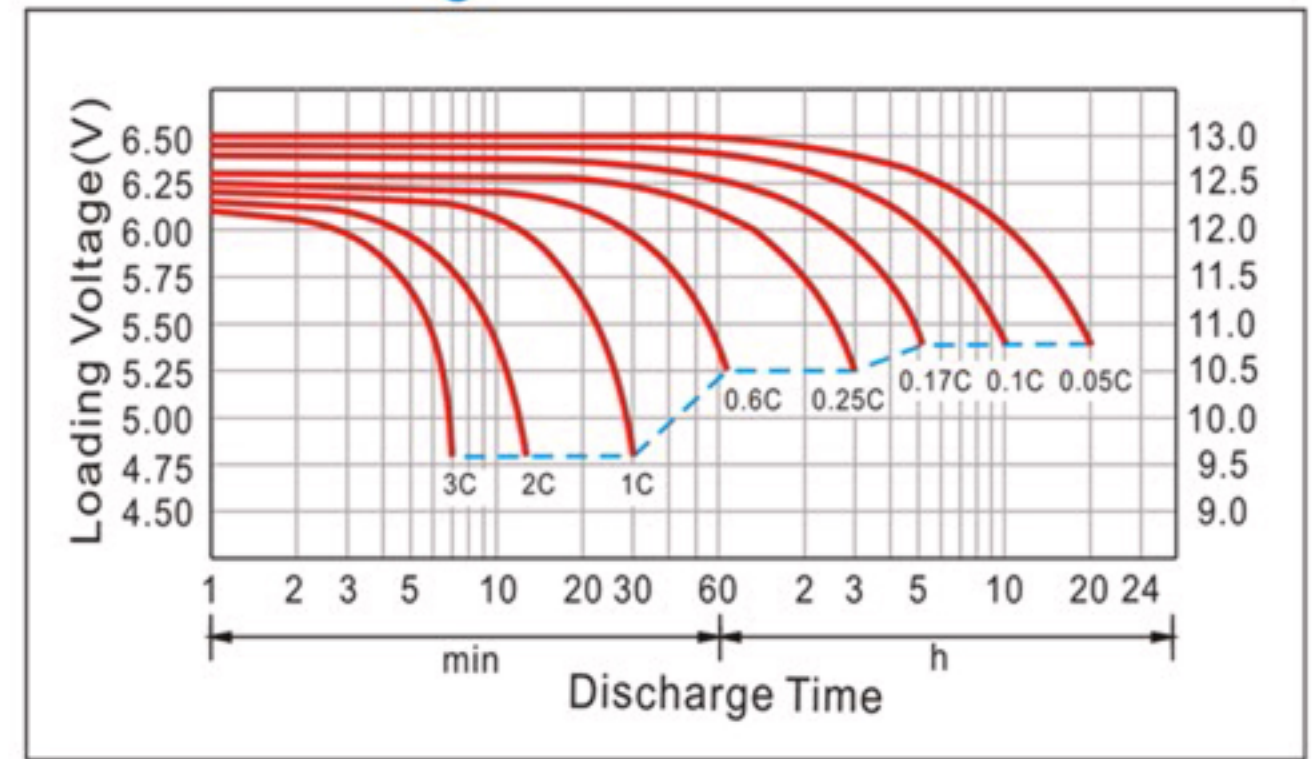
F.V/TIME	5min	10min	15min	30min	60min	2H	3H	5H	8H	10H	20H
1.60V/cell	375.6	249.2	206.6	136.5	80.98	49.24	34.65	23.30	16.07	13.59	7.482
1.70V/cell	338.8	230.3	200.5	134.0	80.21	48.82	34.31	23.09	15.85	13.37	7.228
1.75V/cell	308.6	215.5	191.5	131.5	79.55	48.38	34.01	22.80	15.73	13.26	7.098
1.80V/cell	271.6	197.8	181.0	127.6	78.25	48.12	33.45	22.48	15.50	13.13	6.968



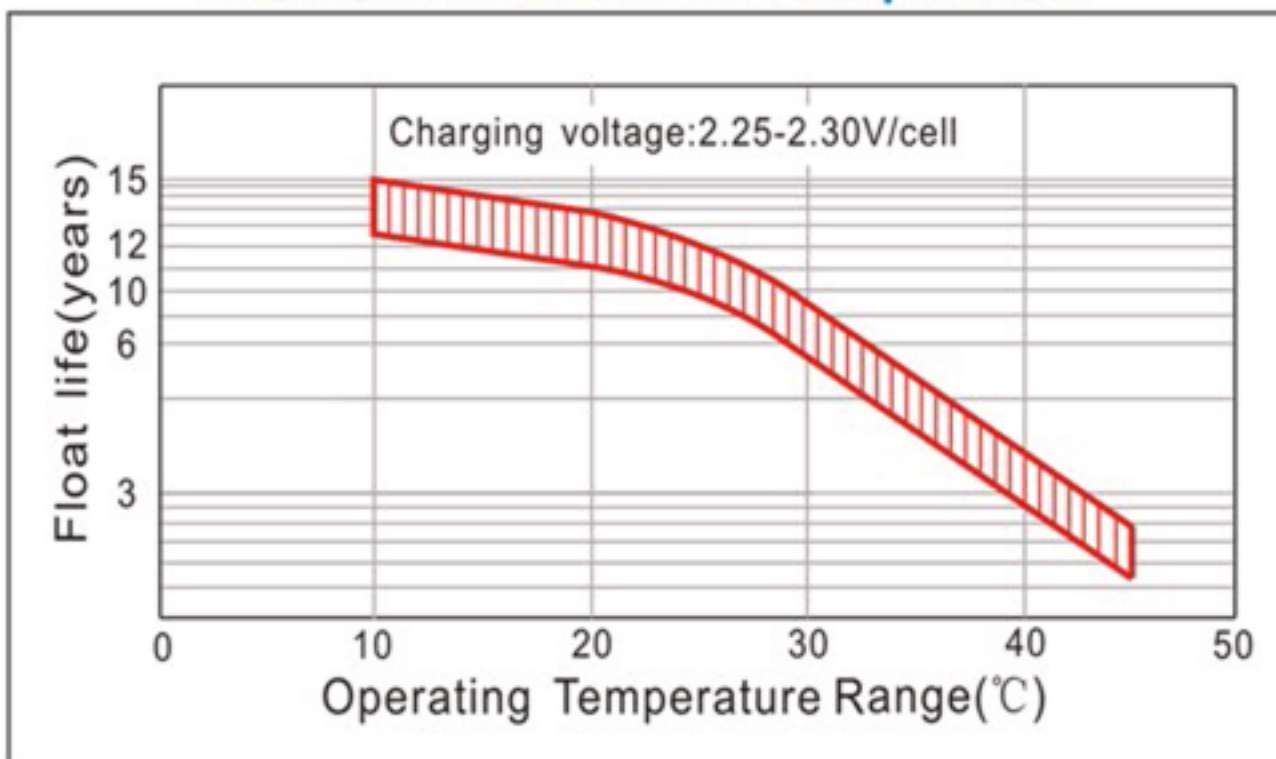
Charge Characteristics Curve



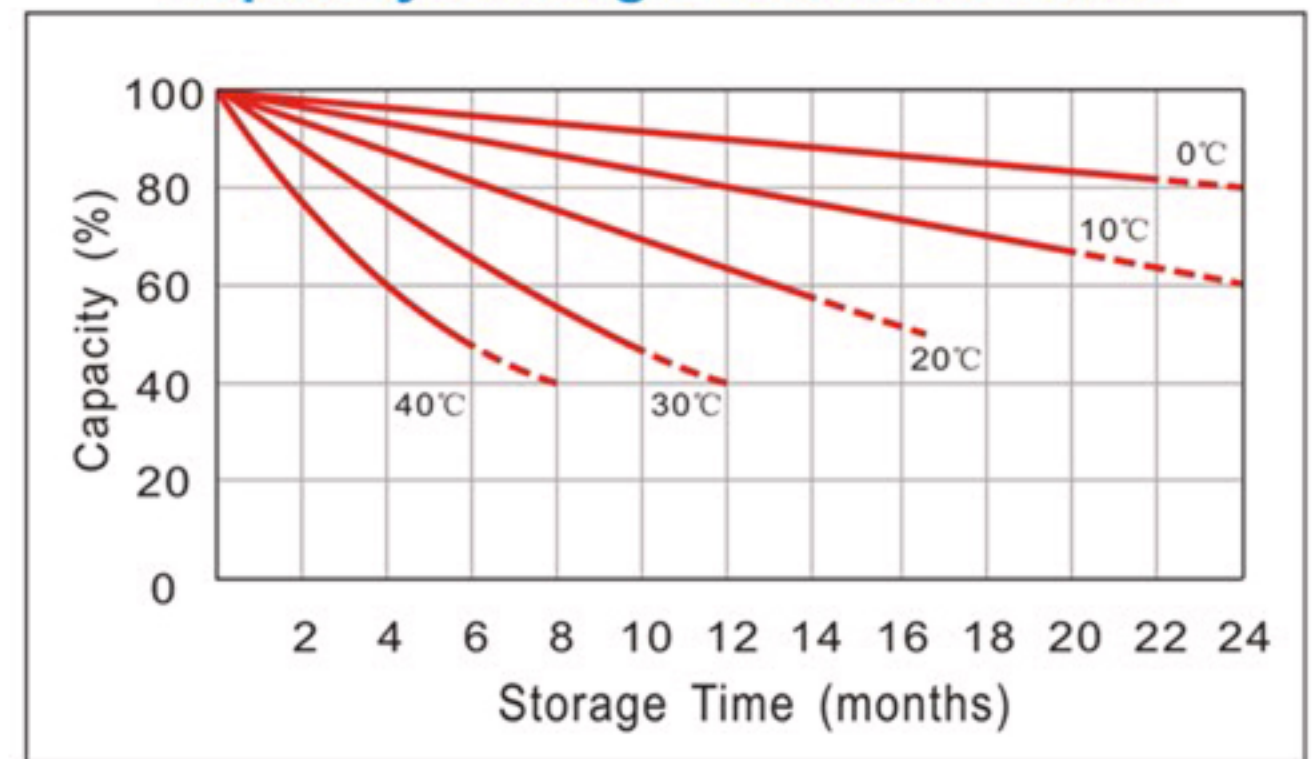
Discharge Characteristics Curve



Float Service Life VS Temperature



Capacity Storage Characteristics



Capacity Factors with Different Temperature

Battery type		-20°C	-10°C	0°C	5°C	10°C	20°C	25°C	30°C	40°C	45°C
GEL Battery	6V&12V	50%	70%	83%	85%	90%	98%	100%	102%	104%	105%
	2V	60%	75%	85%	88%	92%	99%	100%	103%	105%	106%
AGM Battery	6V&12V	46%	66%	76%	83%	90%	98%	100%	103%	107%	109%
	2V	55%	70%	80%	85%	92%	99%	100%	104%	108%	110%

Maintenance & Cautions

Charging Procedure:

Application	Charging method	Charge voltage at 25°C	Temperature compensation coefficient of charging voltage	Max.charging current	Temperature
For standby power source	Constant voltage charging (With current restriction)	2.25~2.3 V/cell	-3mV/°C/cell	0.2CA	-15~50°C
For cycle service		2.4~2.45V/cell	-4mV/°C/cell	0.3CA	

- Every month, recommend inspection every battery voltage.
- Every three months, recommend equalization charge for one time. **Equalization charge method:**  
 Step 1: Discharge: 100% rate capacity discharge.  
 Step 2: Charge: Max. Current 0.3CA, constant voltage 2.40~2.45V/Cell charge 24h.
- Length of service life will be directly affected by the number of discharge cycles, depth of discharge, Ambient temperature and charging voltage.
- Charge the batteries at least once every six months, if they are stored at 25°C. **Charging Method:**  
 Constant Voltage : -0.2C × 2h + 2.4~2.45V/cell × 24h , Max. Current 0.25CA  
 Constant Current : -0.2C × 2h + 0.1C × 12h  
 Fast : -0.2C × 2h + 0.3C × 4h

Terminal of torque:

Bolt	M5	M6	M8
Terminal	T3, T10	T4, T7, T11, T12, T13	T5, T6, T8, T9, T14
Torque	6~7N·m	8~10N·m	10~12N·m